

Work Order ID 98754

Friday, March 22, 2013 10:20:18 AM

98754Ship today
DHL - Page 1

Item ID: D350-607-143

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Automatic Lid Opener Installation

Start Date: 3/22/2013 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/22/2013 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: *MUC*Date: *3-3-22* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00

*SMD
B32S*

3

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

*SMD
B32S*

3

(DAS
06
P-38
13/3/22*13/3/22 (3)*

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Cust Item ID:

Required Date: 3/22/2013 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-143

Location: _____

PPP rev: _____

SHIP

MF 13-3-25

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MC 13-03-25

MF

13-3-25

Picklist Print

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Work Order ID: 98754

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 3/22/2013

Required Date: 3/22/2013

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC
10.01.18 verified by:EC

IPP RevB: as per dwg revC DD
IPP Rev:C as per ecn10-545 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-7 Spring Spacer		Manufactured	No			110	Each	41.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST076		41							
				89248		1							
				94669		40							
D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	29.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		1							
				87592		1							
				ST076		28							
				88494		14							
				94744		14							
D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	15.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST076		15							
				85958		2							
				86593		13							
D3953-9 Gas Spring Washer		Manufactured	No			110	Each	79.0000	2	6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST076		79							
				94719		34							
				95127		45							

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Work Order ID: 98754

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 3/22/2013

Required Date: 3/22/2013

Start Qty: 3.00

Required Qty: 3.00

D3953-11
Gas Spring Spacer

Manufactured No

110 Each 8.0000

3

Location

Loc Qty

Loc Code

ST076

8

88169

8

110 Each 7.0000

3

Location

Loc Qty

Loc Code

ST077

7

79337

7

110 Each 35.0000

3

Location

Loc Qty

Loc Code

ST076

35

89180

3

94578

12

97696

20

110 Each 10.0000

3

Location

Loc Qty

Loc Code

ST262

10

94678

10

110 Each 36.0000

6

Location

Loc Qty

Loc Code

ST351

36

122808

16

124858

20

110 Each 9.0000

6

Location

Loc Qty

Loc Code

ST352

9

119973

9



D3953-15
Gas Spring Bracket

Manufactured No

110 Each 7.0000

3

Location

Loc Qty

Loc Code

ST077

7

79337

7

110 Each 35.0000

3

Location

Loc Qty

Loc Code

ST076

35

89180

3

94578

12

97696

20

110 Each 10.0000

3

Location

Loc Qty

Loc Code

ST262

10

94678

10

110 Each 36.0000

6

Location

Loc Qty

Loc Code

ST351

36

122808

16

124858

20

110 Each 9.0000

6

Location

Loc Qty

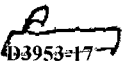
Loc Code

ST352

9

119973

9



D3953-17
Gas Spring Spacer

Manufactured No

110 Each 35.0000

3

Location

Loc Qty

Loc Code

ST076

35

89180

3

94578

12

97696

20

110 Each 10.0000

3

Location

Loc Qty

Loc Code

ST262

10

94678

10

110 Each 36.0000

6

Location

Loc Qty

Loc Code

ST351

36

122808

16

124858

20

110 Each 9.0000

6

Location

Loc Qty

Loc Code

ST352

9

119973

9

D3969-1
Spring (Basket Lid)

Manufactured No

110 Each 10.0000

3

Location

Loc Qty

Loc Code

ST262

10

94678

10

110 Each 36.0000

6

Location

Loc Qty

Loc Code

ST351

36

122808

16

124858

20

110 Each 9.0000

6

Location

Loc Qty

Loc Code

ST352

9

119973

9

AN3G11A
BOLT

Purchased No

110 Each 36.0000

6

Location

Loc Qty

Loc Code

ST351

36

122808

16

124858

20

110 Each 9.0000

6

Location

Loc Qty

Loc Code

ST352

9

119973

9

AN3C15A
Bolt

Purchased No

110 Each 9.0000

6

Location

Loc Qty

Loc Code

ST352

9

119973

9

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Work Order ID: 98754

Parent Item: D350-607-143

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Start Date: 3/22/2013

Required Date: 3/22/2013

Start Qty: 3.00

Required Qty: 3.00

AN310-4
NUT Purchased No

Location

ST342
122800
124221

110 Each 83.0000

2 6

Loc Qty Loc Code

83
2
81

110 Each 2,717.0000

124221
4 12

Location

FG
103691
GA
123899
ST315
123899
124555

Loc Qty Loc Code

80
80
106
106
2531
196
2335

110 Each 64.0000

124555
2 6

Location

ST299
118078

Loc Qty Loc Code

64
64

110 Each 8,671.0000

4 12

Location

FP001
123355
ST292
123248
123759
ST517
124580

Loc Qty Loc Code

264
264
3407
18
3389
5000
5000

MS21043-3
Nut Purchased No

MS24665-2-12
COTTER PIN Purchased No

NAS1149C0332R
Washer Purchased No

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Parent Item Name: Automatic Lid Opener Installation

NAS1149G0432R

Washer

Purchased

No

110

Each

2,103.0000

2

6

Start Date: 3/22/2013

Required Date: 3/22/2013

Start Qty: 3.00

Required Qty: 3.00

SAB 3

Location

ST292

119124

122441

Loc Qty

2103

6

2097

Loc Code

122441

13/3/22
(3)

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25.19.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
			D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)